

Docket No.: NHL-KEH-24 US  
Serial No.: 10/617,519  
Customer No.: 52671

**Specification Amendments**

Please replace the paragraph beginning at page 12, line 12 with the following rewritten paragraph:

--Evenly distributed over the circumference of the clamping ring 4 are a number of essentially radial threaded bores 8 penetrating the clamping ring, one to receive each locking screw 6. Said number is equivalent to the number of spiral flutes 9, 10 on the ~~screw-tap~~ drill 1. In the exemplary embodiment, there are two locking screws 6, each of which is designed for radially acting on one of the spiral flutes 9 or 10. With this, the clamping ring 4 can be clamped to the drill 1 in any desired axial position (axial direction 3).--

Please replace the paragraph beginning at page 17, line 18, and ending at page 18, line 3, with the following rewritten paragraph:

--Another feature of the invention resides broadly in the cutting-chamfering tool, characterized by the fact that the clamping shoe (19, 20) projects in the direction toward the drill tip (11) with a chip deflection end ~~(26)~~ (25) beyond the portion (26) of the clamping ring (4) that tunnels through or forms tunnels with the respective spiral flute (9, 10).--

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A new Abstract of the Disclosure is submitted herewith on a  
separate sheet.